

IN THE SPECIFICATION

On page 9, please replace the paragraph beginning on line 13 with the following paragraph:

With reference to Figure 1C, there is shown a turn-angle spring 40 having primary coils 42 and secondary coils 44 of elliptical shape and offset along the minor axis 46, with one side only canting along the minor axis 46 and also with a ~~concave~~concave turn-angle.

On page 9, please replace the paragraph beginning on line 19 with the following paragraph:

Figure 1D shows a turn-angle spring 50 with elliptical primary and secondary coils 50 - 54 offset along the minor axis 56 with only one side canting along the minor axis and the spring 50 having a ~~convex~~convex turn-angle.